

Date: Thursday, 29/03/2007 1:00:31 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PAD							
Job Number	: 31533										
Estimate Number	: 11203										
P.O. Number	: N/A		Part Number	: D31955							
This Issue	: 29/03/2007	S.O. No.	: N/A	Drawing Number	: D3195 REV A						
Prsht Rev.	: NC			Project Number	: N/A						
First Issue	: N/A		Type	: SMALL /MED FAB			Drawing Revision	: A			
Previous Run	: 27324			Material	: N/A			Due Date	: 05/04/2007		
Written By	: 			Qty:	20			Um:	Each		
Checked & Approved By	: 										
Comment	: Est Rev:A New Issue 05-12-05 JLM										

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D3195	Neoprene 1/8" thick
		
		
	Comment: Qty.: 0.0099 sf(s)/Unit Total : 0.1974 sf(s)	
	Make from D3195 Neoprene 1/8" thick	
	Material:Neoprene 1/8" thick	
	Batch: <u>B 20359</u>	MF 07-03-29
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1	
	Cut & Punch as per Dwg D3195	MF 07-03-29
3.0	QC5	INSPECT WORK TO CURRENT STEP
		
		
	Comment: INSPECT WORK TO CURRENT STEP	SB 07/03/29
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		
		
	Comment: PACKAGING RESOURCE #1	
	Identify and Stock	
	Location: <u>GA</u>	MF 07-03-29
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		
		
	Comment: FINAL INSPECTION/W/O RELEASE	(20)
		MF 07/03/29

Job Completion



11 820330

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

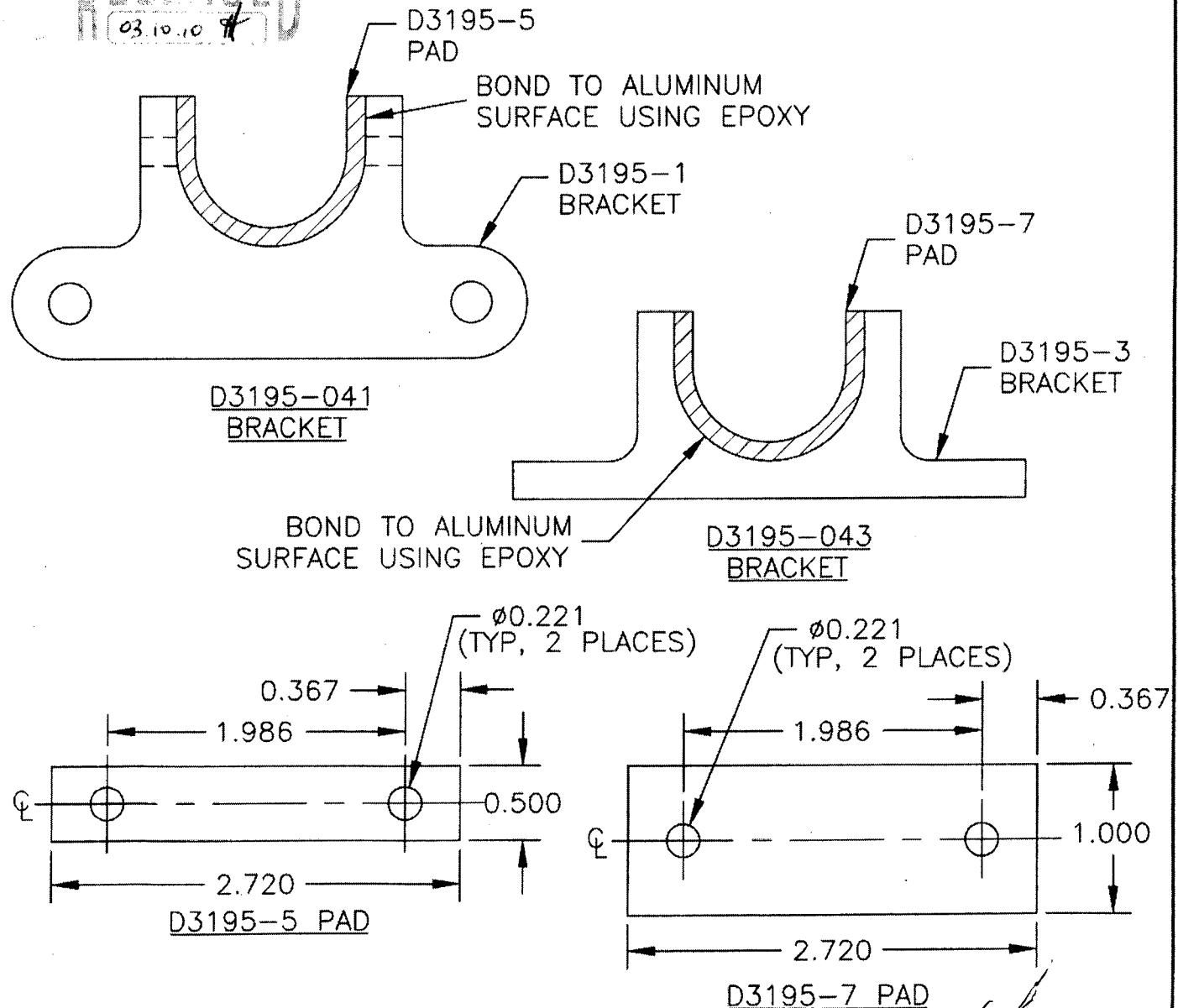
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

COPY ISSUE

DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
CHECKED	#	APPROVED	#	DRAWING NO. D3195	SHEET 1 OF 3
DATE	03.06.23			TITLE BRACKET	SCALE 1:1
A	03.06.23			NEW ISSUE	

RELEASED
03.10.10**D3195-5 & D3195-7 PAD**

- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 3) ALL DIMENSIONS ARE IN INCHES

w/0
31533

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries